

FIG. 1

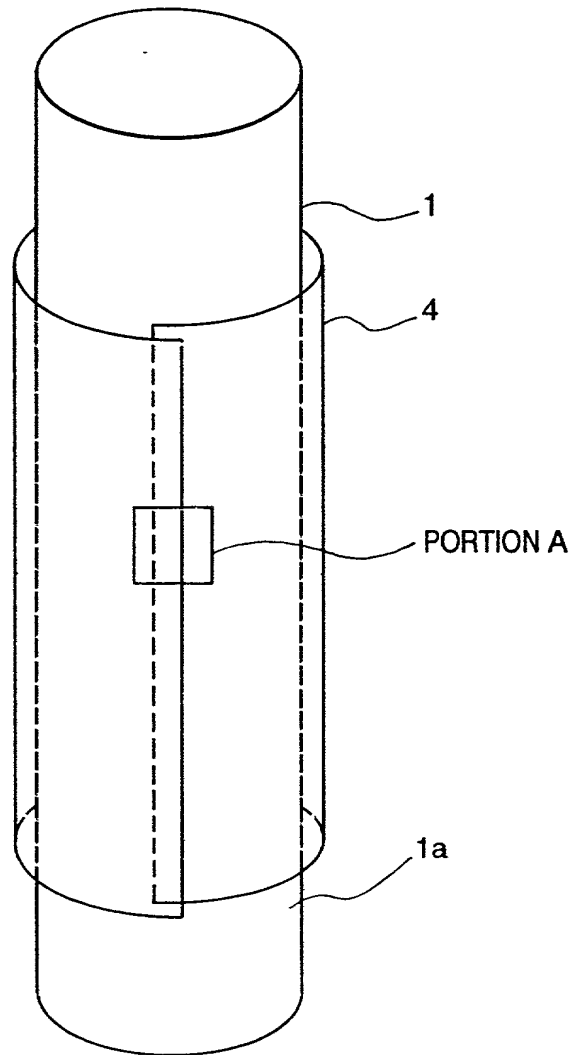


FIG. 2

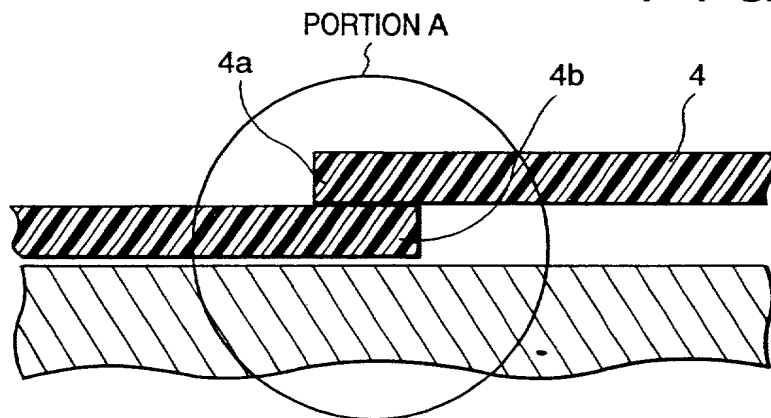


FIG. 3

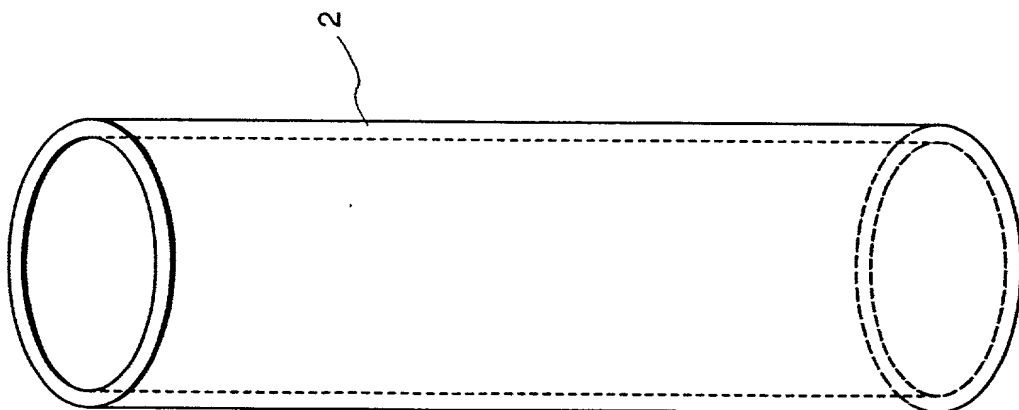


FIG. 4

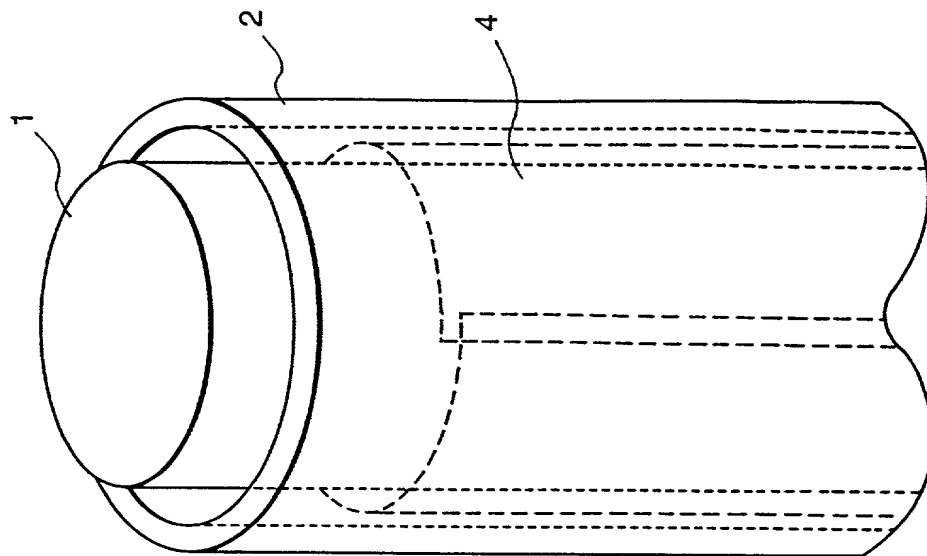
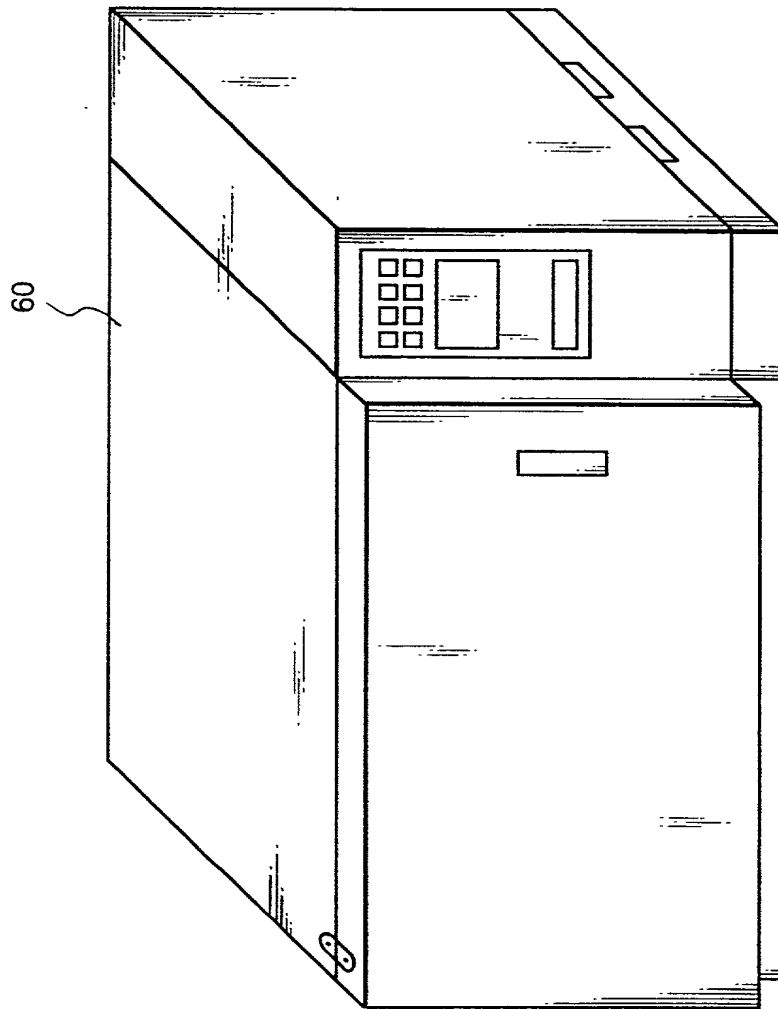


FIG. 5



TUBULAR MOLD

TEMPERATURE ; ROOM TEMPERATURE

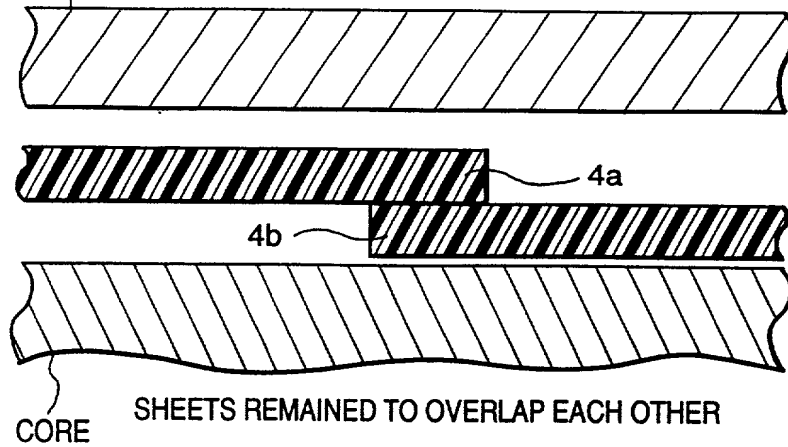


FIG. 6

TUBULAR MOLD

TEMPERATURE WAS RAISED

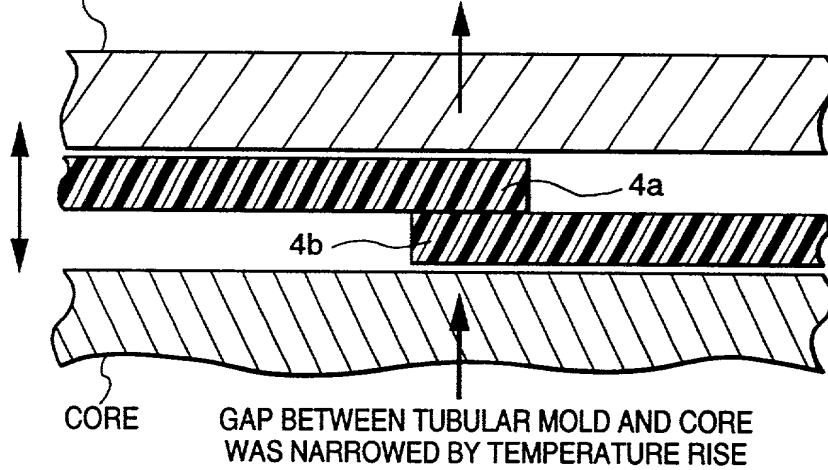


FIG. 7

TUBULAR MOLD

TEMPERATURE ; FILM WELDABLE TEMPERATURE

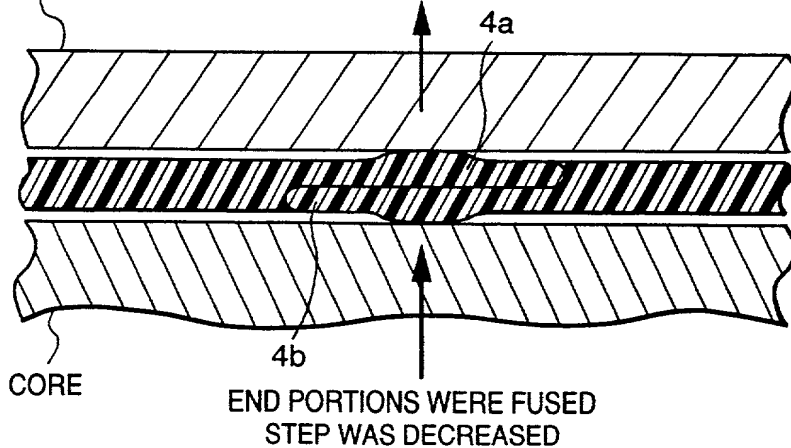


FIG. 8

FIG. 9

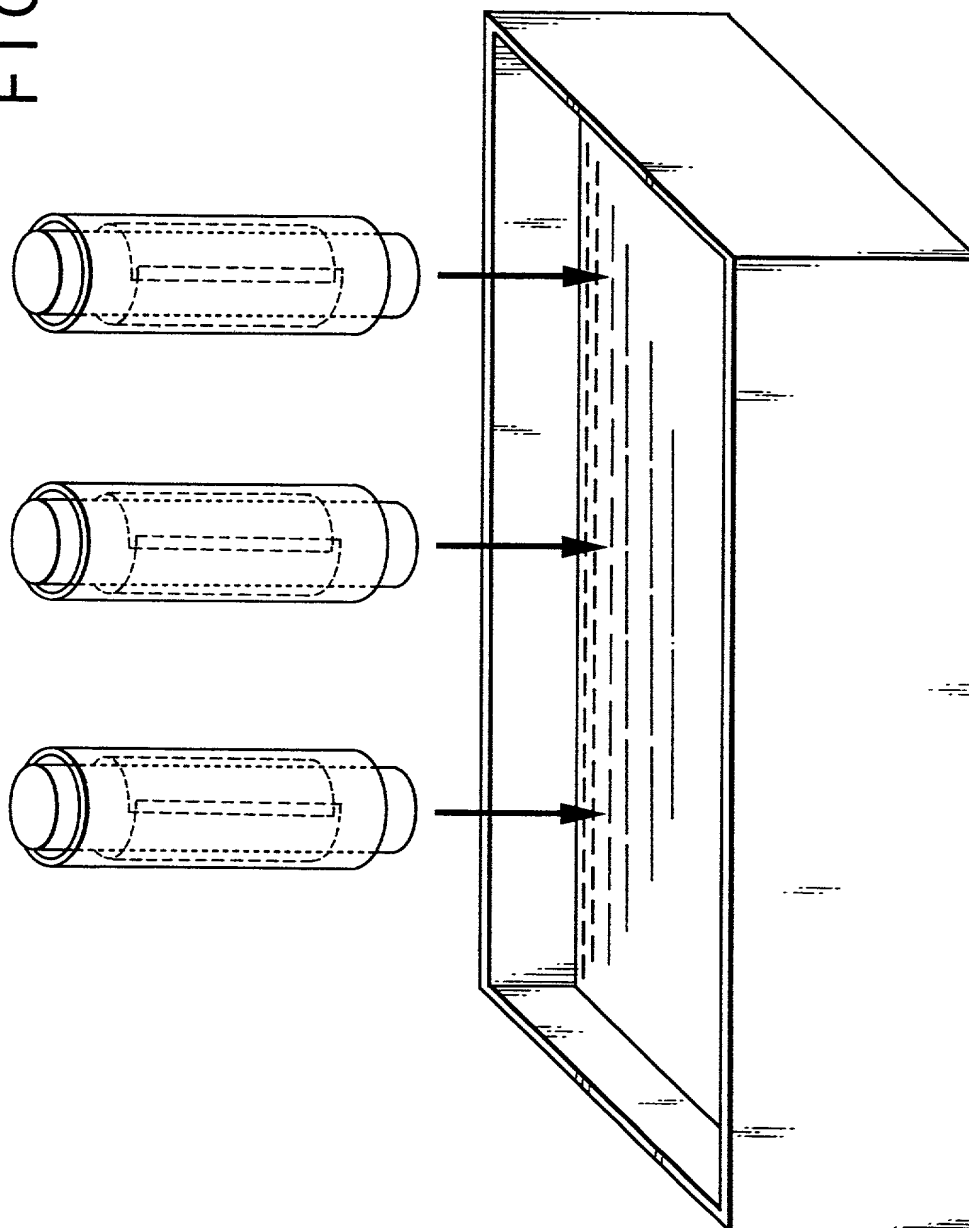


FIG. 10

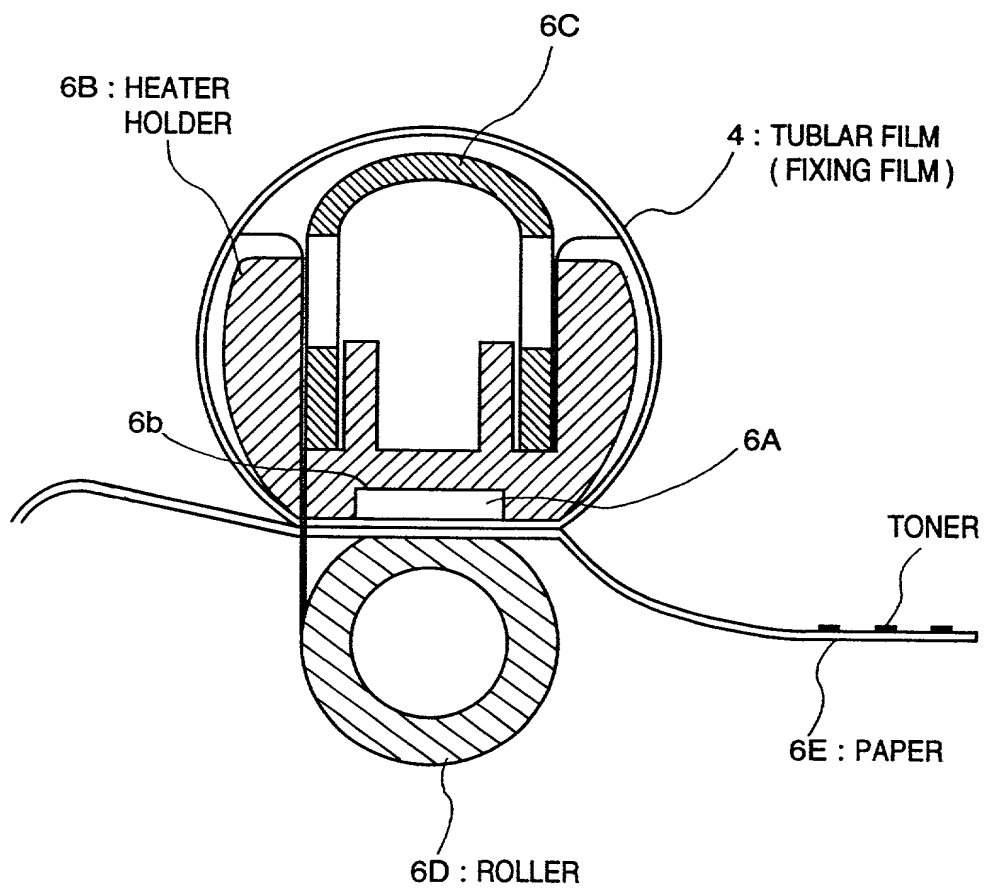


FIG. 11

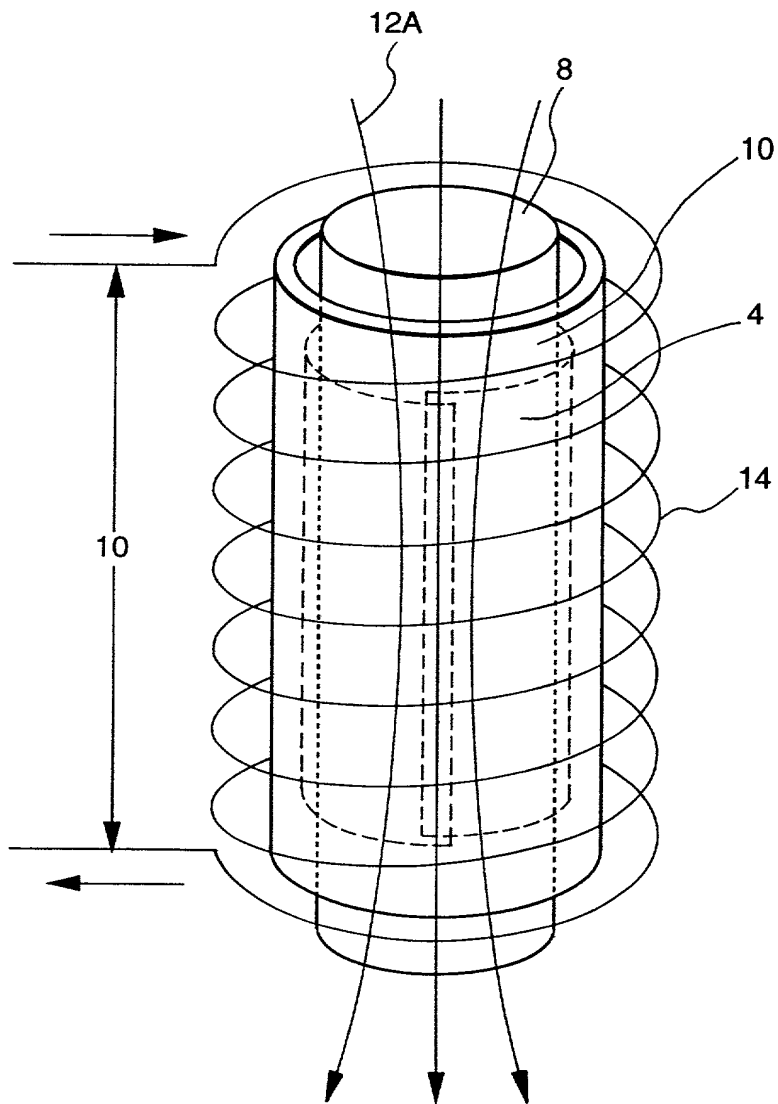


FIG. 14

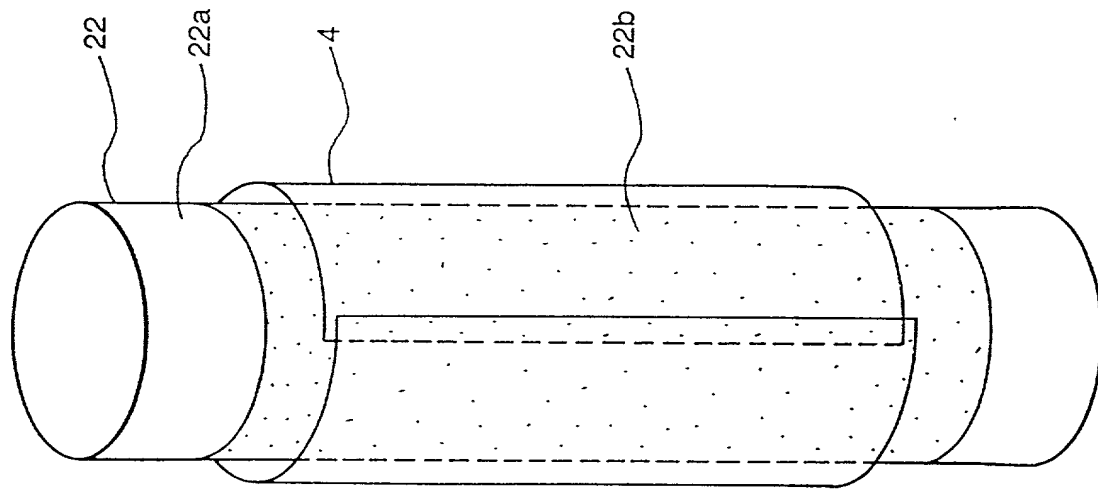


FIG. 15

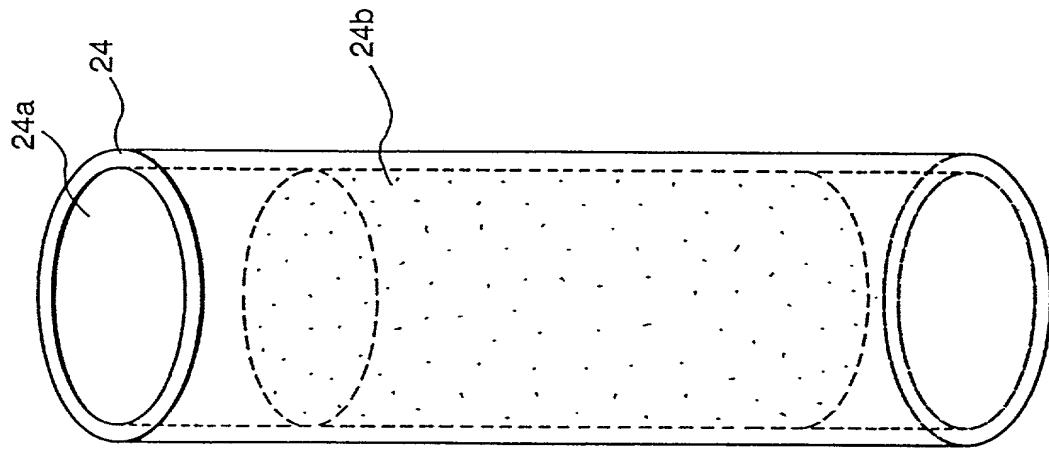


FIG. 12

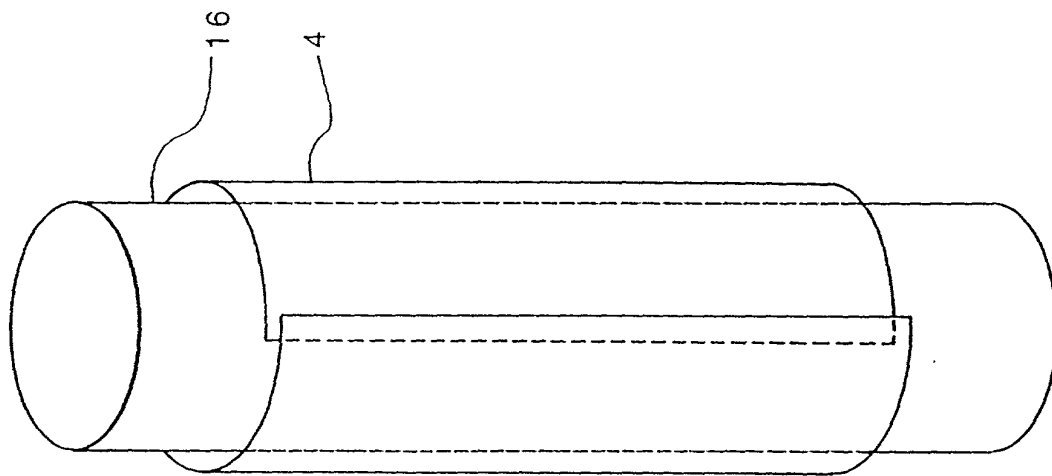


FIG. 13

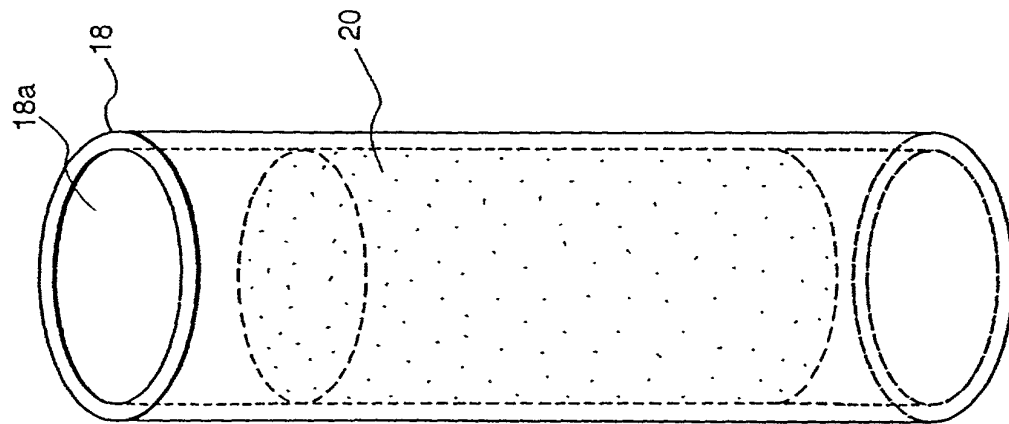


FIG. 16

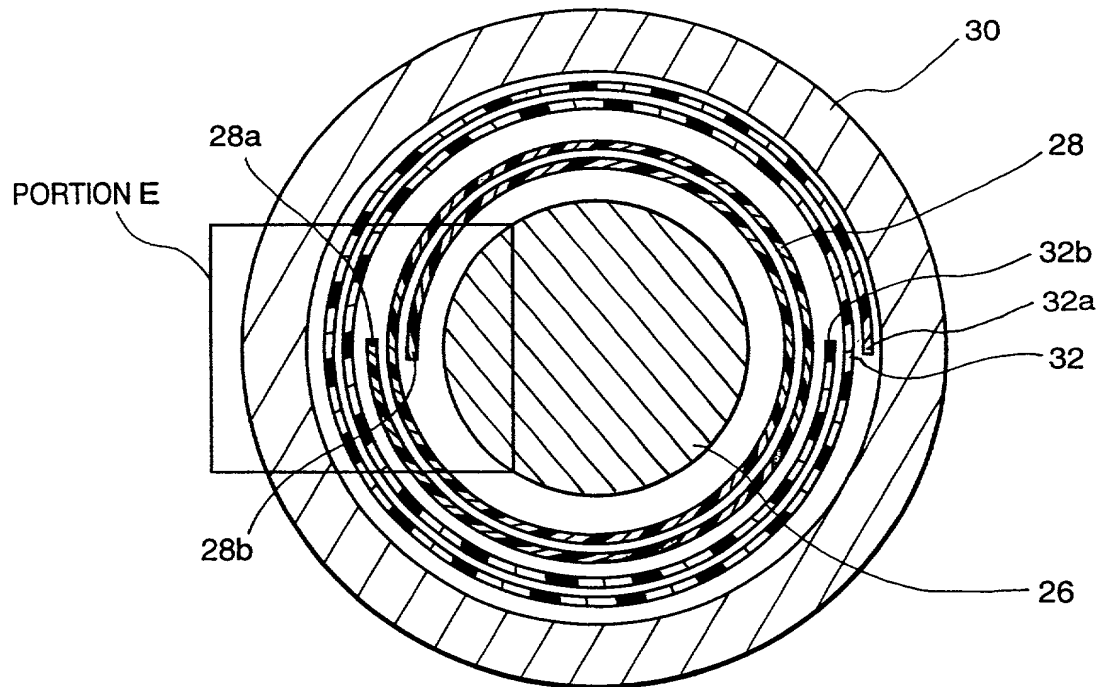


FIG. 17

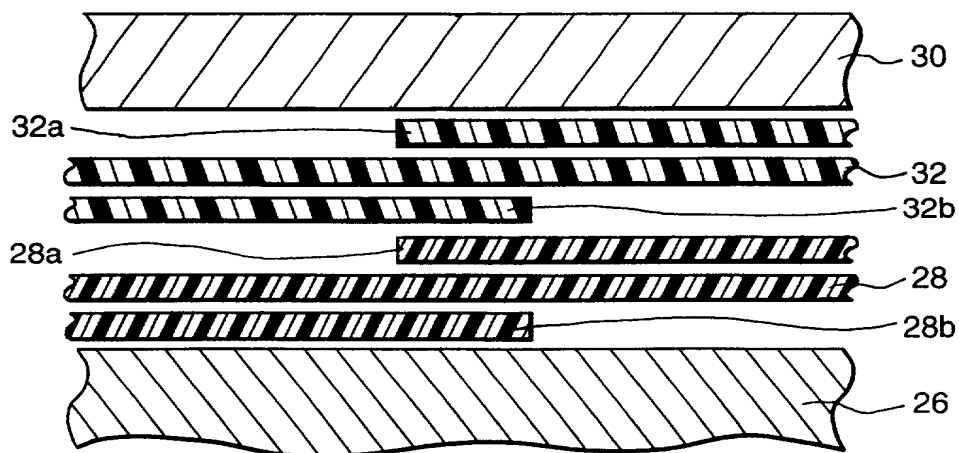


FIG. 18

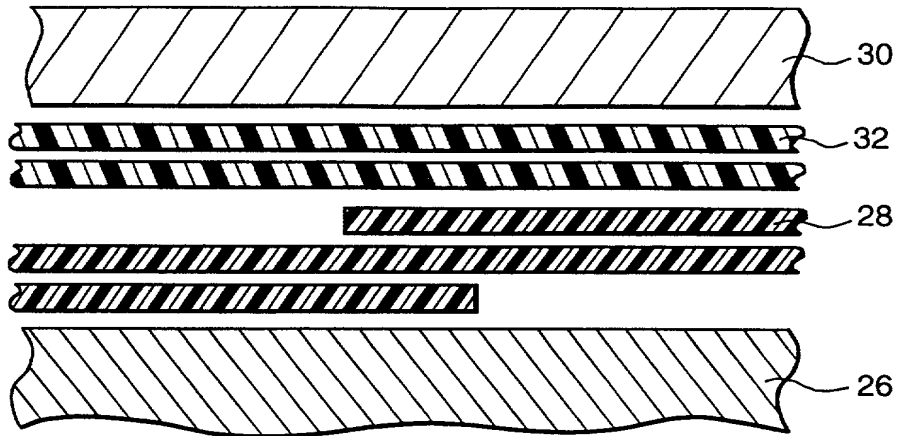


FIG. 19

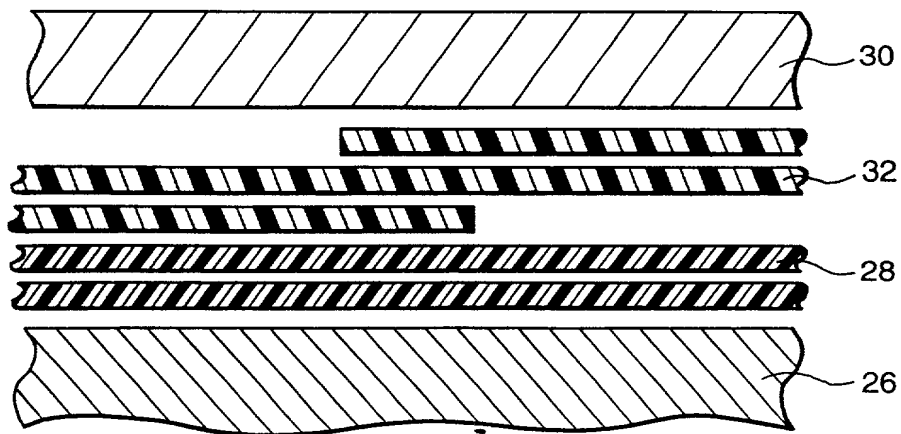


FIG. 20

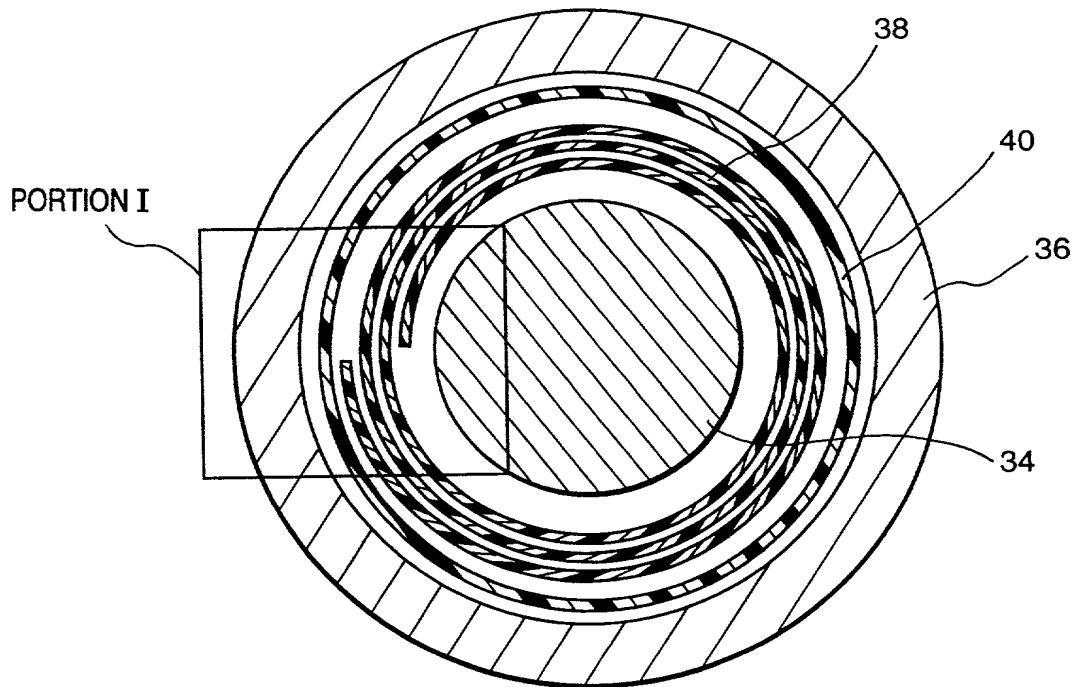


FIG. 21

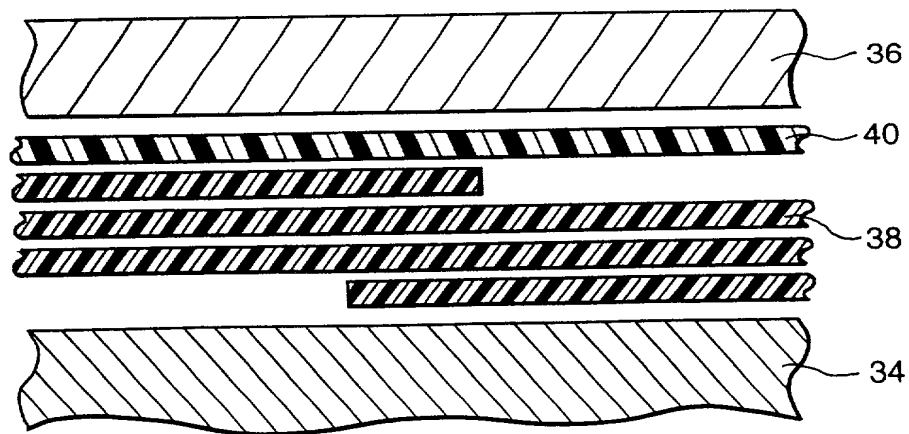


FIG. 22

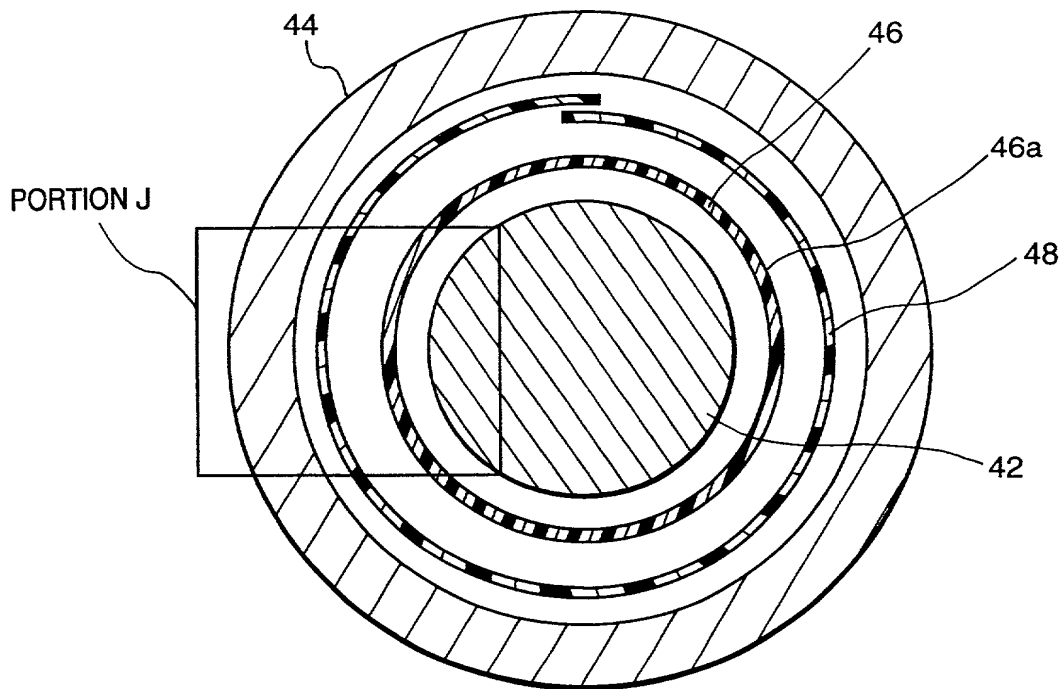


FIG. 23

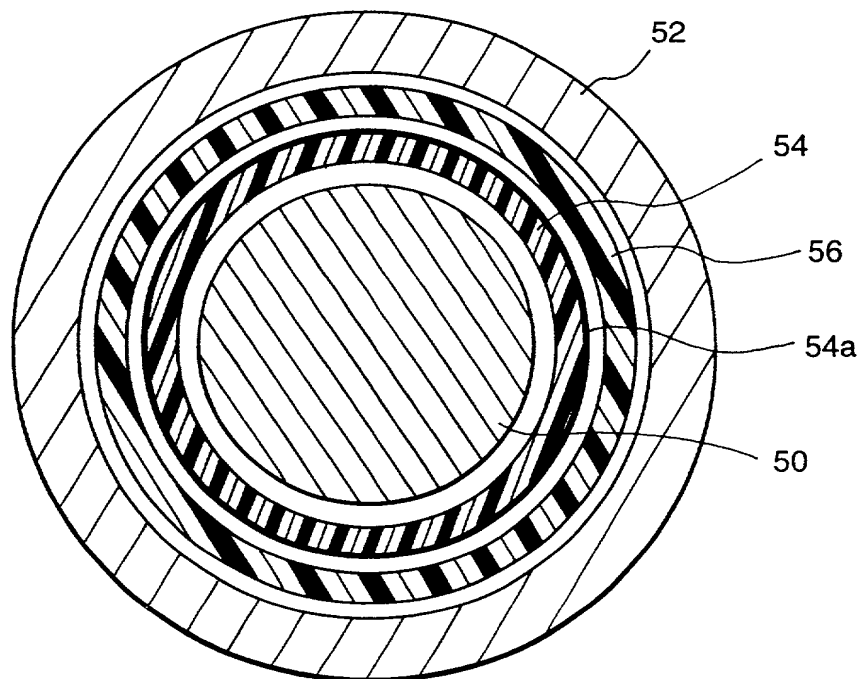


FIG. 24

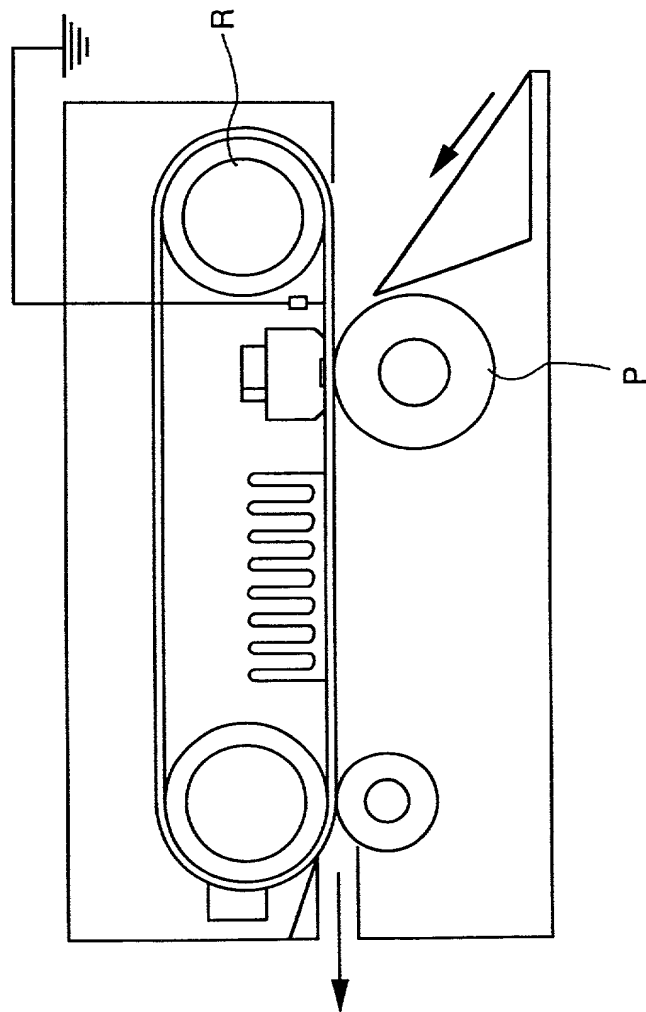


FIG. 25

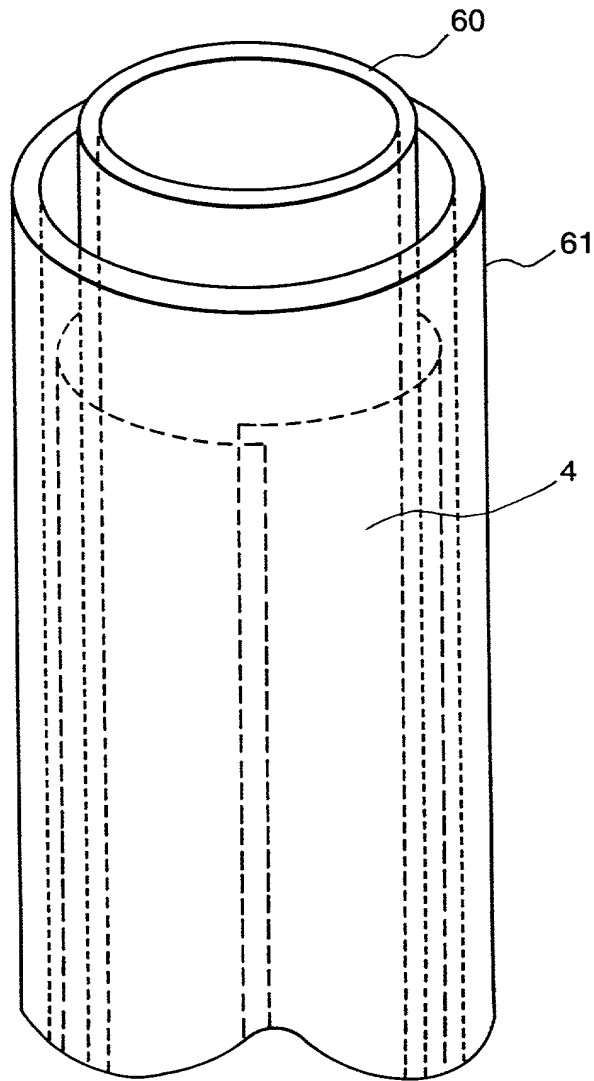


FIG. 26

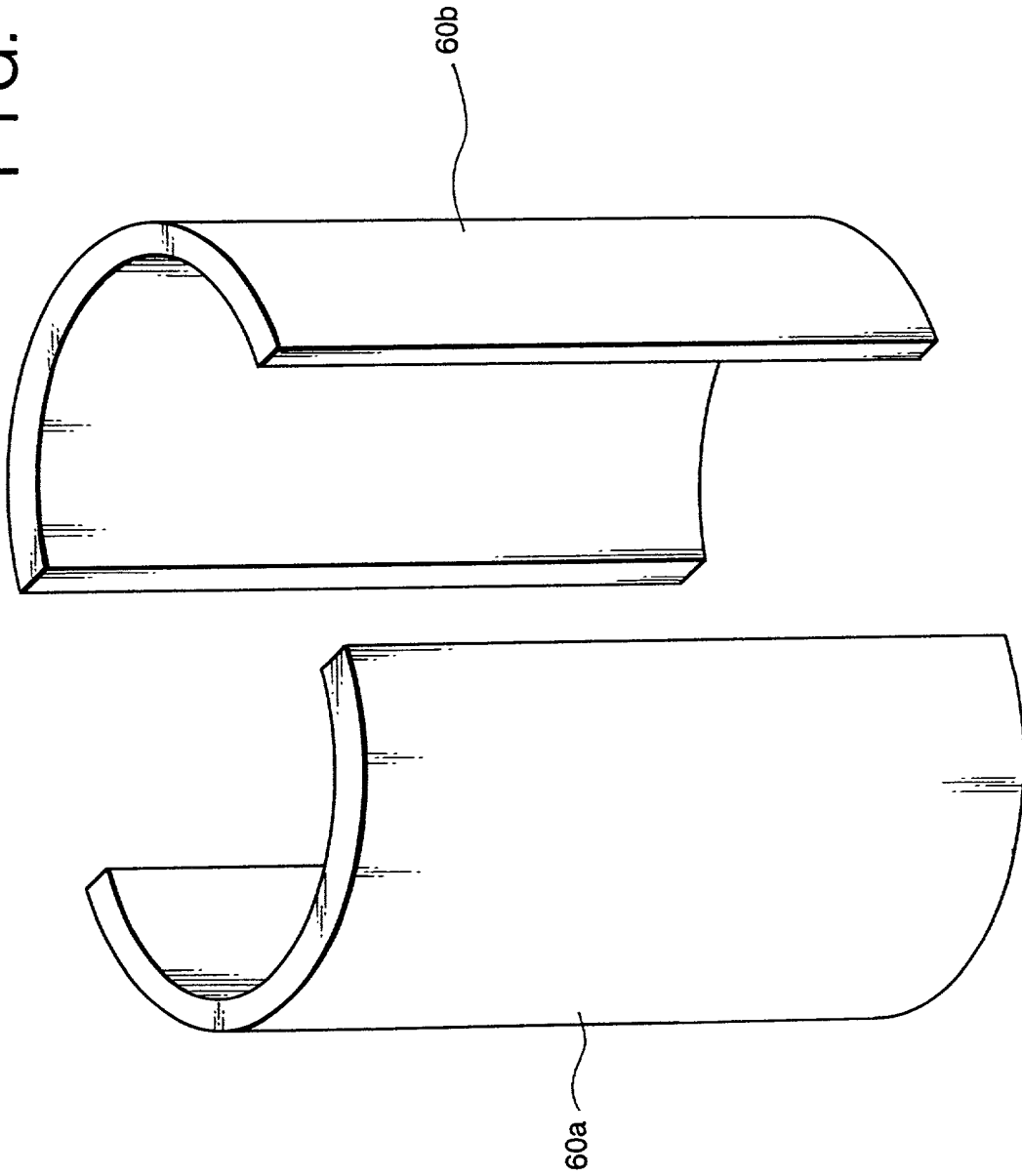


FIG. 27

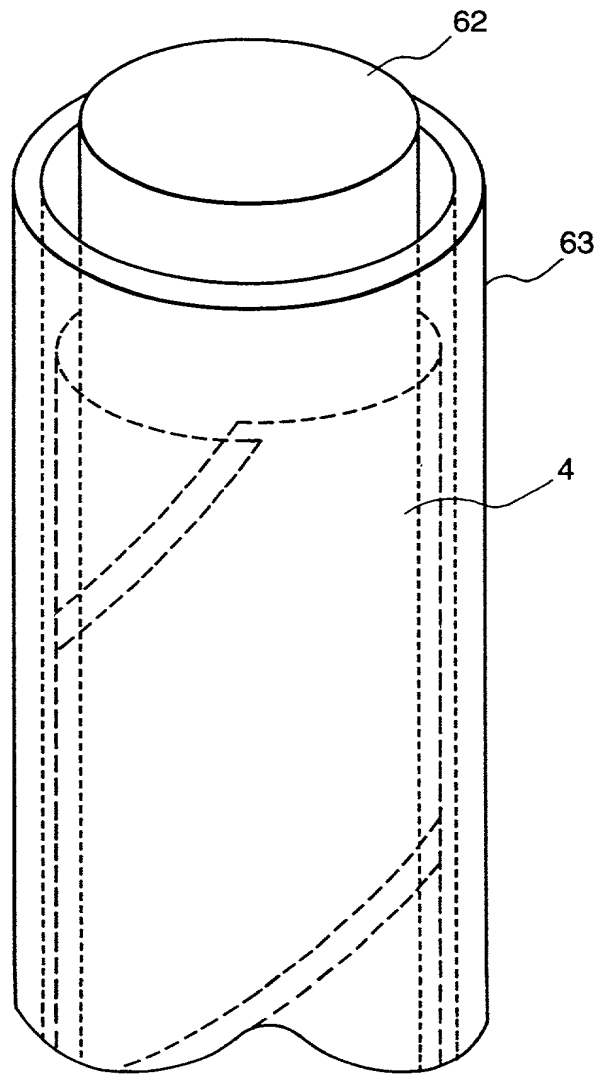


FIG. 28

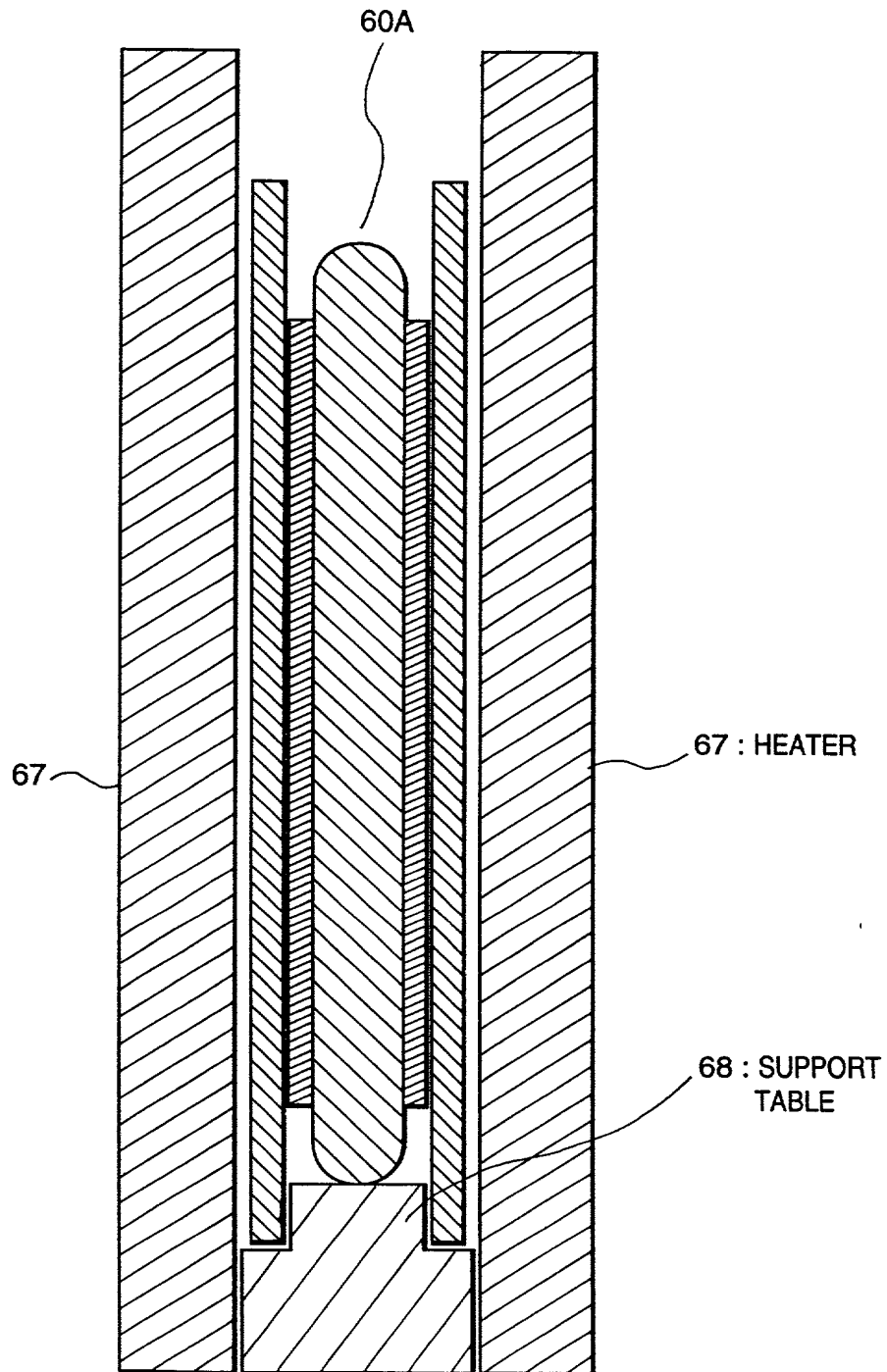


FIG. 29

No	COLUMNAR MEMBER	THERMAL EXPANSION (/ °C) COEFFICIENT	TUBULAR MOLDING MEMBER	THERMAL EXPANSION (/ °C) COEFFICIENT
1	Al	2.4×10^{-5}	STAINLESS STEEL	1.5×10^{-5}
2	Al	2.4×10^{-5}	GLASS	5.5×10^{-7} (QUARTZ) 9.9×10^{-6} (SHEET GLASS)
3	PTFE	10.0×10^{-5}	STAINLESS STEEL	1.5×10^{-5}
4	PTFE	10.0×10^{-5}	Al	2.4×10^{-5}
5	PTFE	10.0×10^{-5}	GLASS	$5.5 \times 10^{-7} \sim 9.9 \times 10^{-6}$

FIG. 30

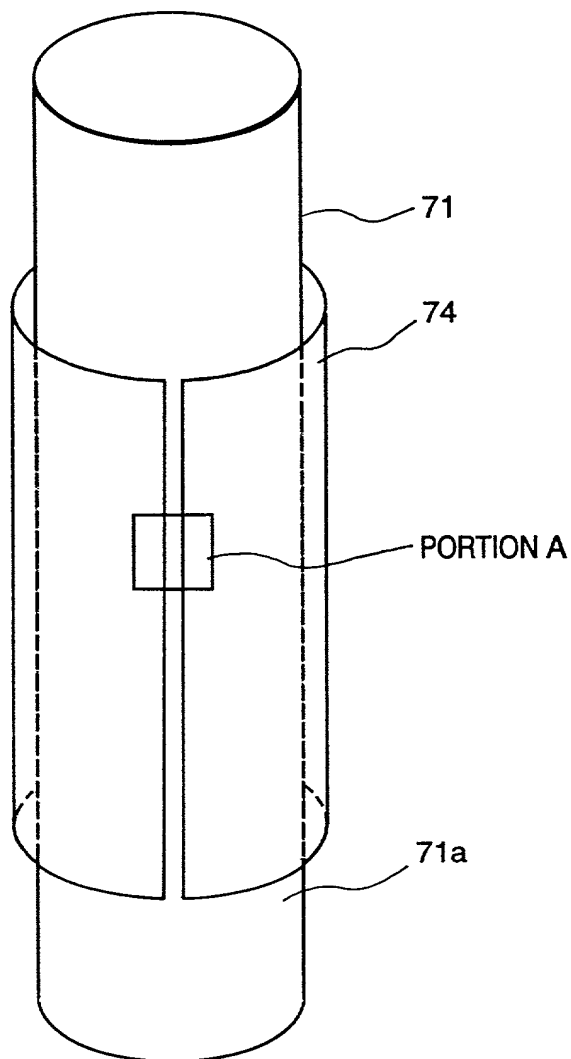


FIG. 31

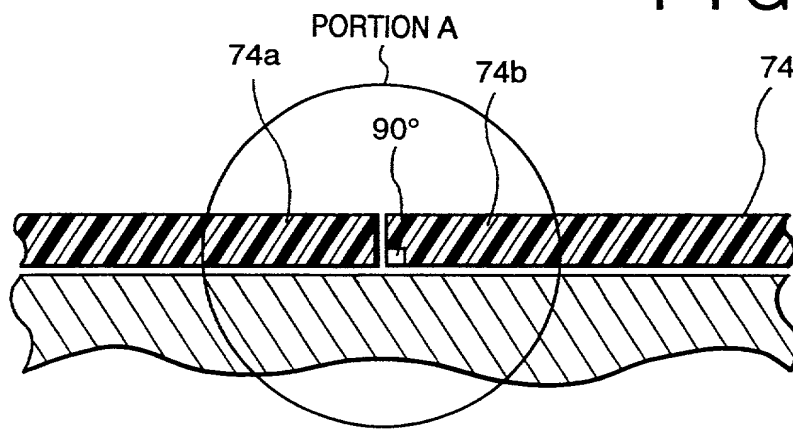


FIG. 32

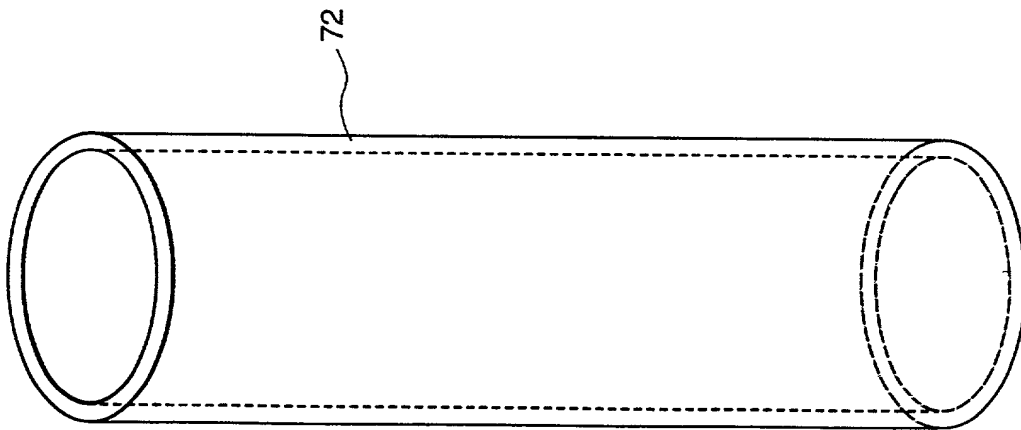


FIG. 33

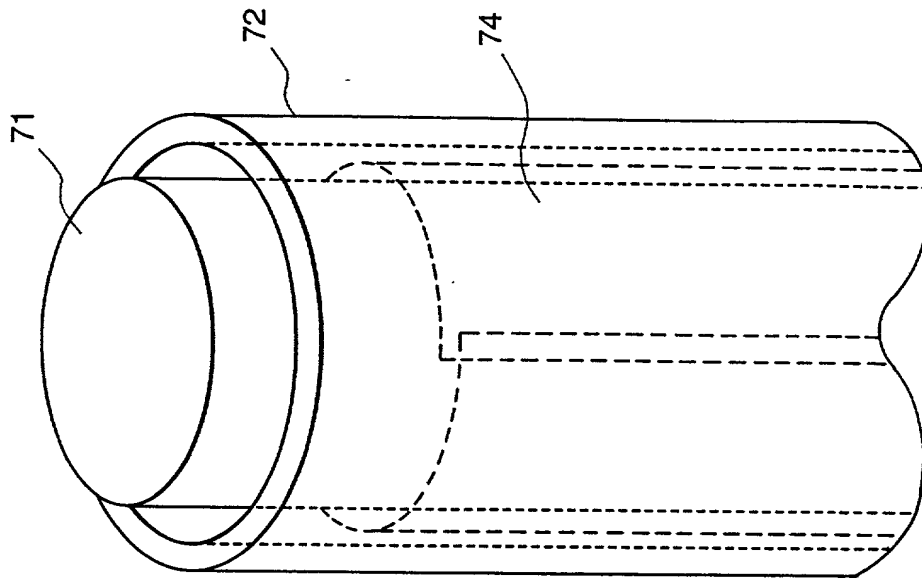


FIG. 34

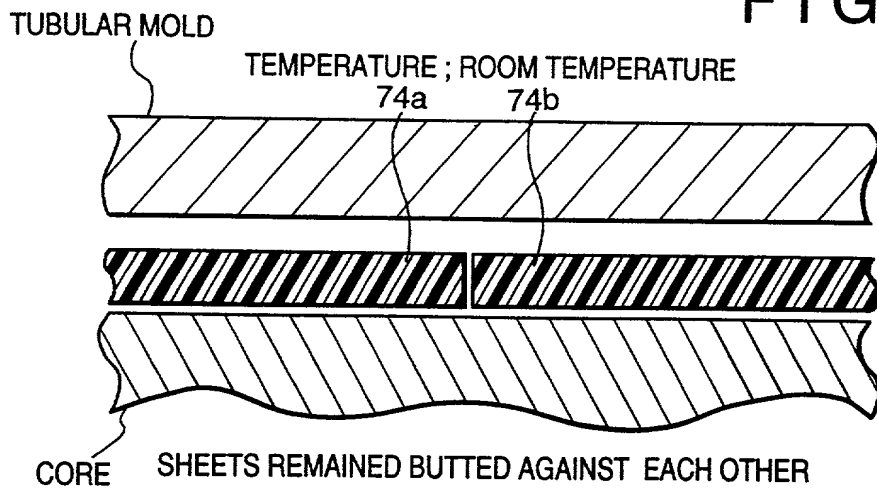


FIG. 35

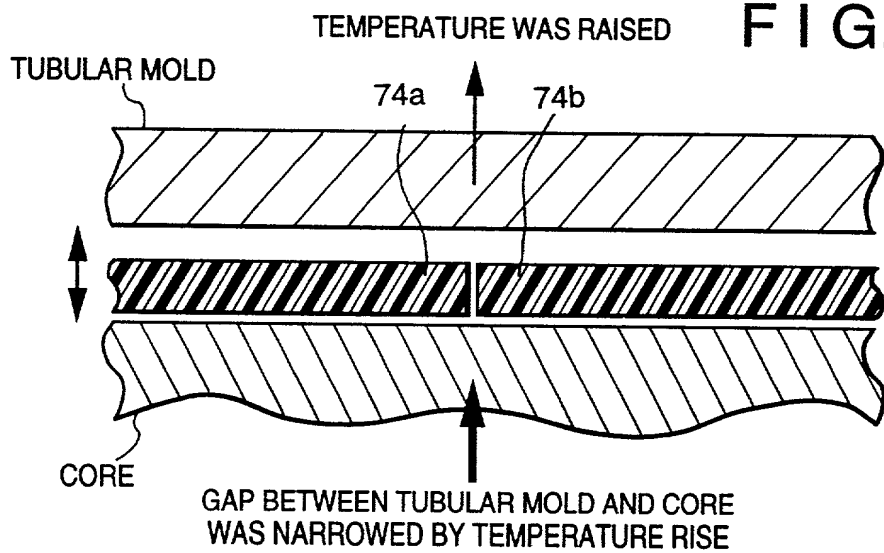


FIG. 36

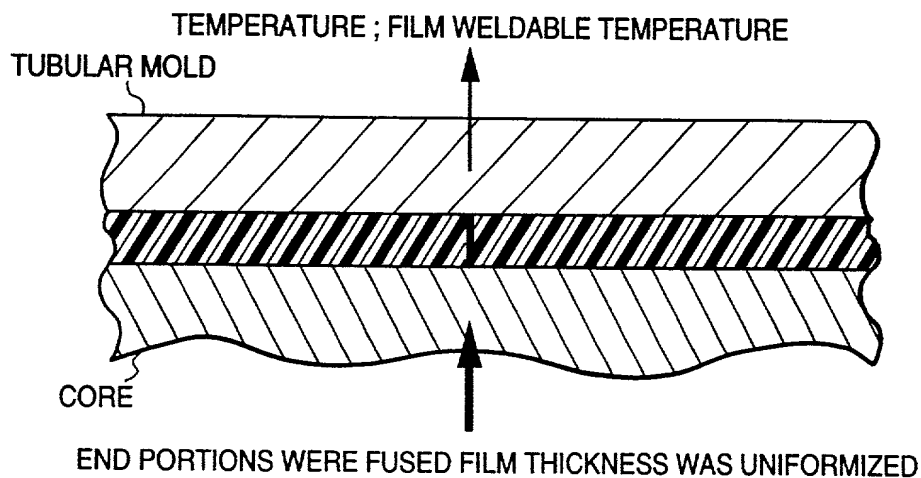


FIG. 37

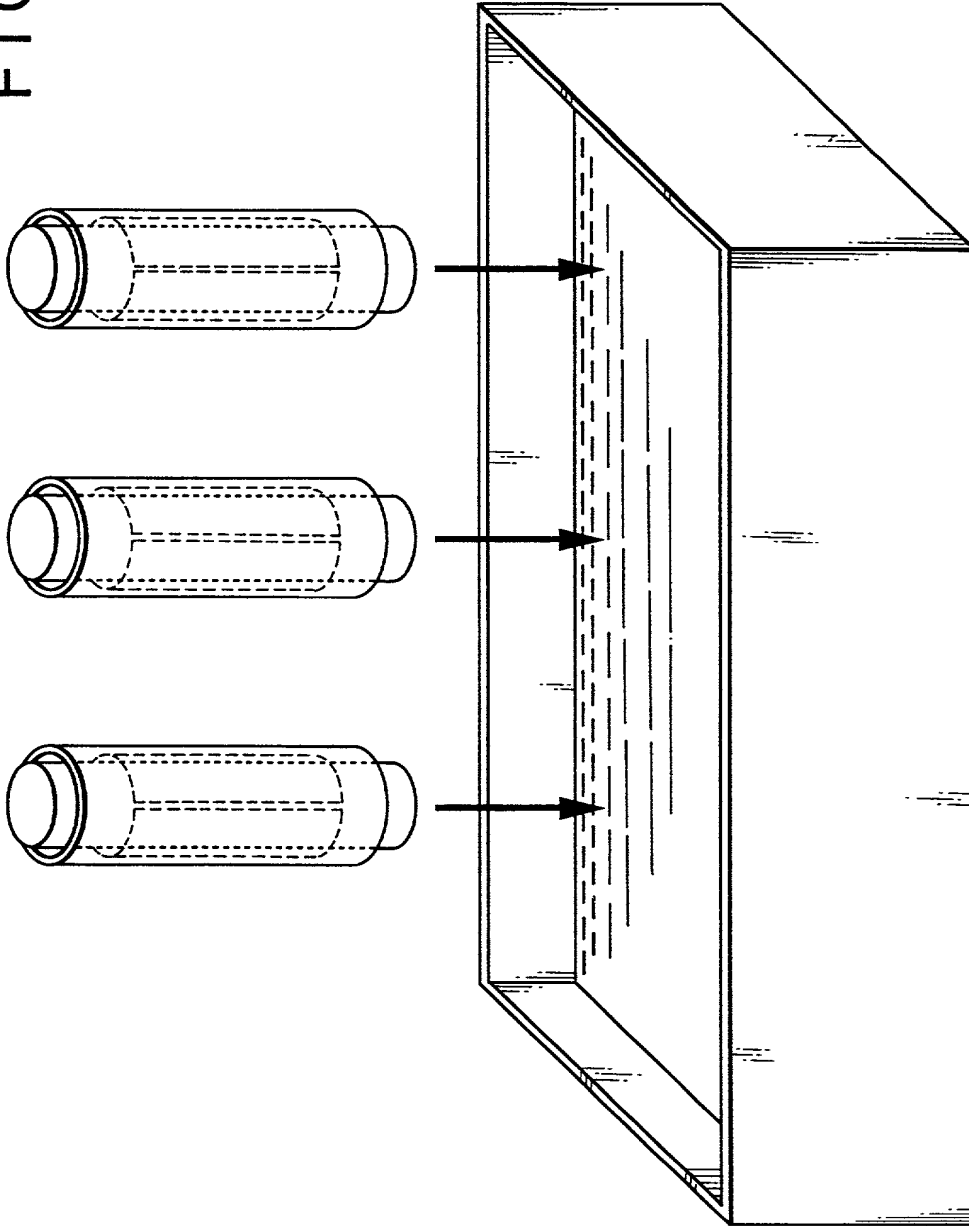


FIG. 38

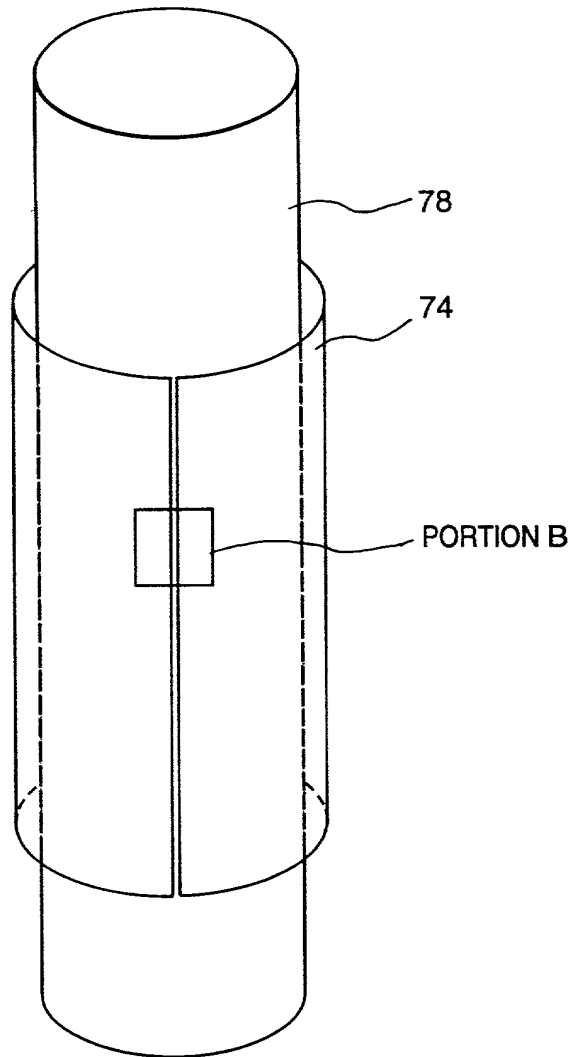


FIG. 39

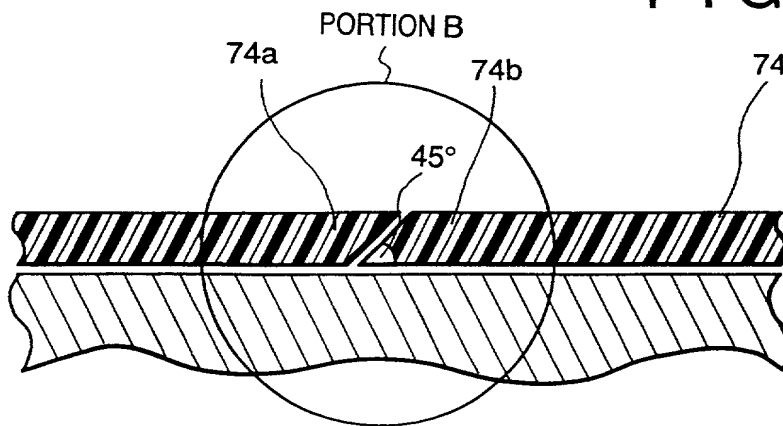


FIG. 40

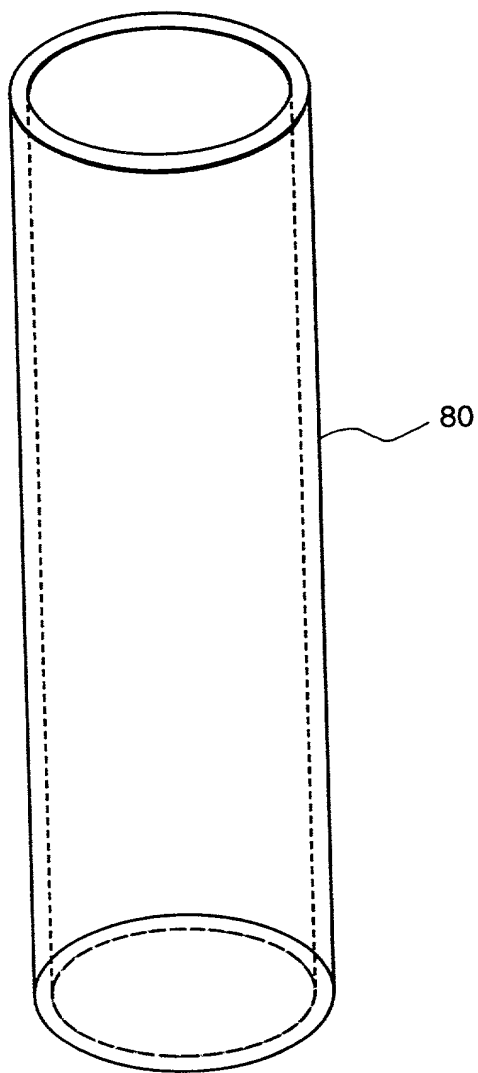


FIG. 41

MEASURED SAMPLE	TENSILE STRENGTH (Kg / cm ²)
TENSILE STRENGTH OF CONNECTED PORTION IN ELEVENTH EMBODIMENT	700 ~ 780
TENSILE STRENGTH OF CONNECTED PORTION IN TWELFTH EMBODIMENT	930 ~ 990
TENSILE STRENGTH OF PEEK FILM (WITH NO CONNECTED PORTION)	990 ~ 1000

(TEST METHOD : ASTM ; D638, 23°C)

FIG. 42

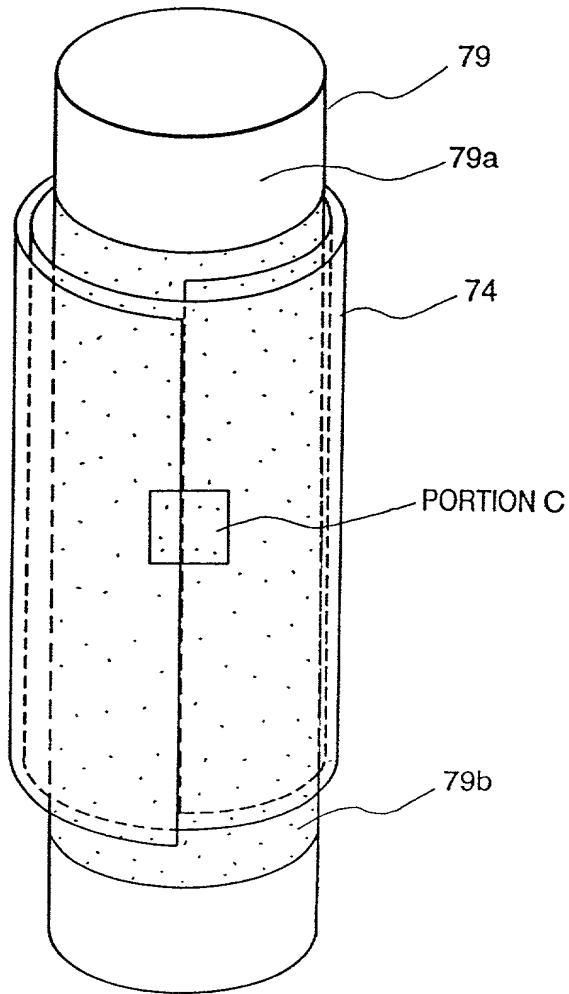


FIG. 43

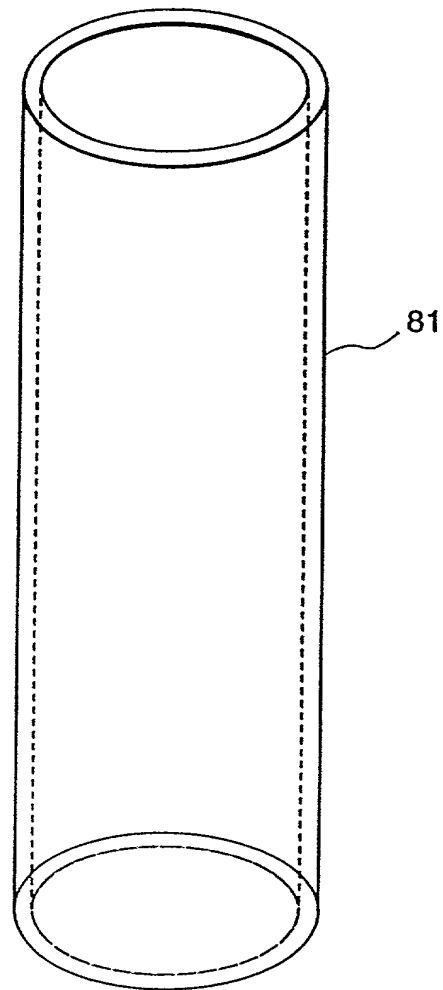


FIG. 44

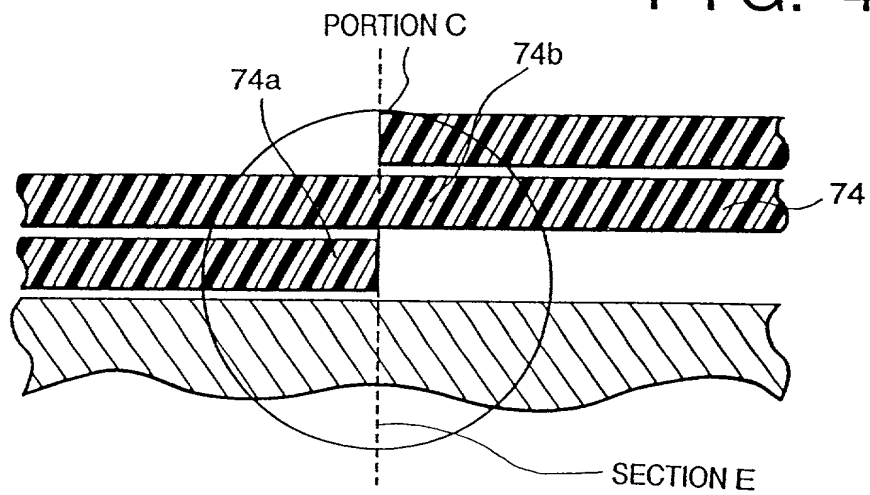


FIG. 45

TUBULAR MOLD

TEMPERATURE ; ROOM TEMPERATURE

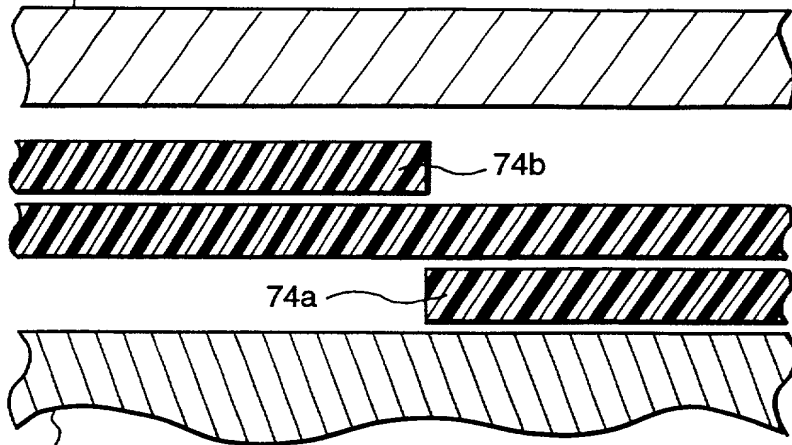


FIG. 46

TUBULAR MOLD

TEMPERATURE WAS RAISED

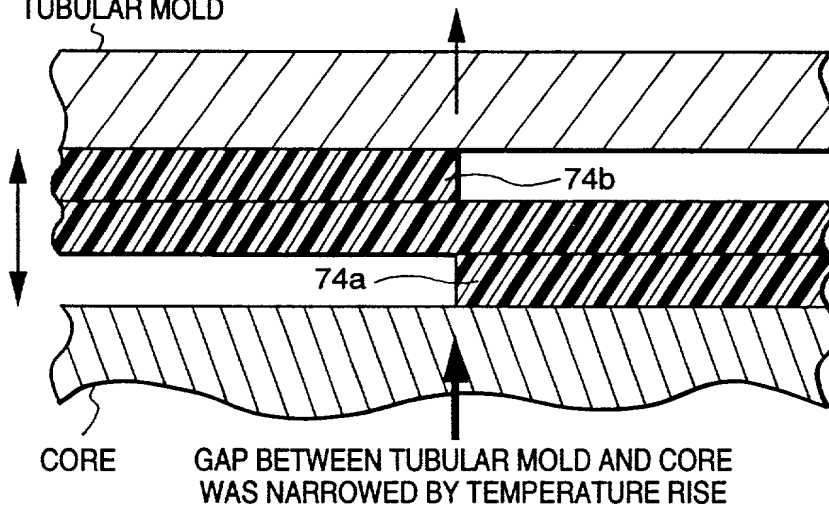


FIG. 47

TUBULAR MOLD

TEMPERATURE ; FILM WELDABLE TEMPERATURE

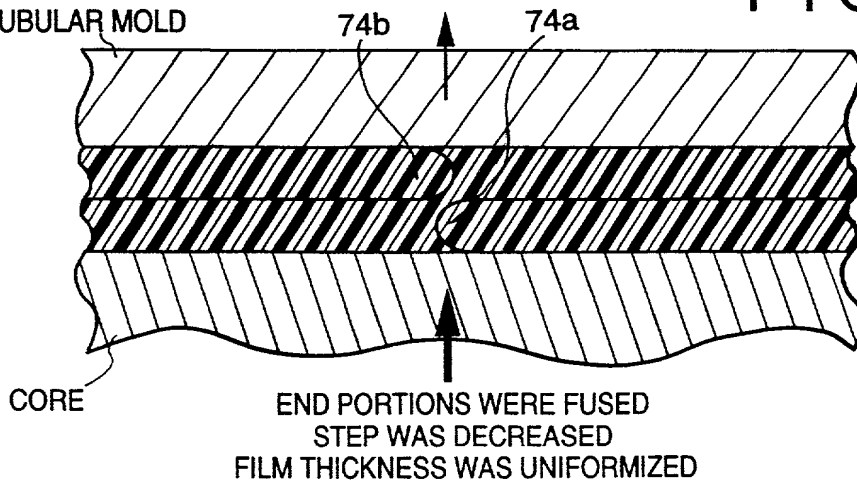


FIG. 48

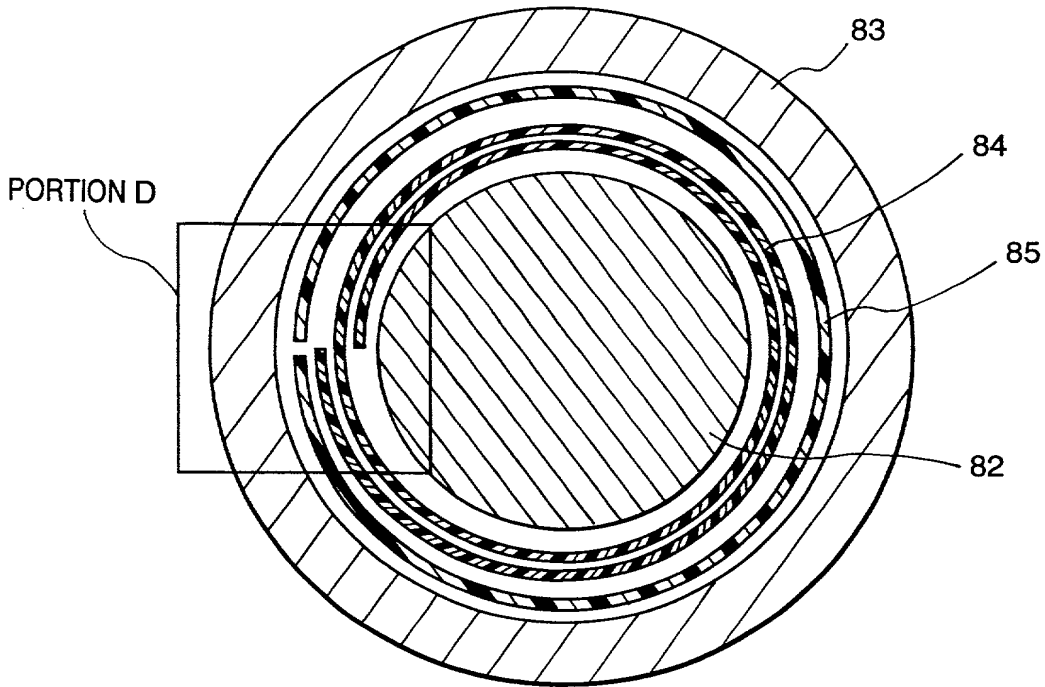


FIG. 49

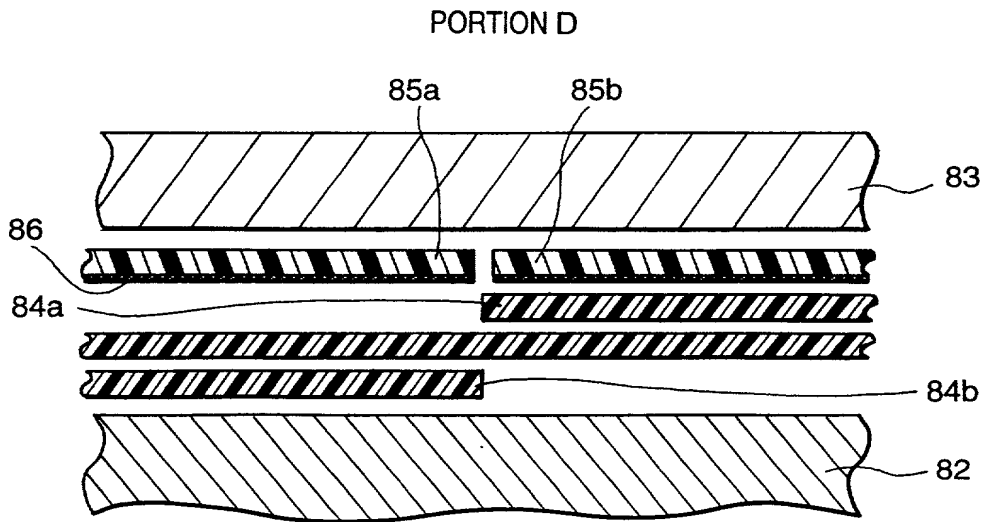


FIG. 50

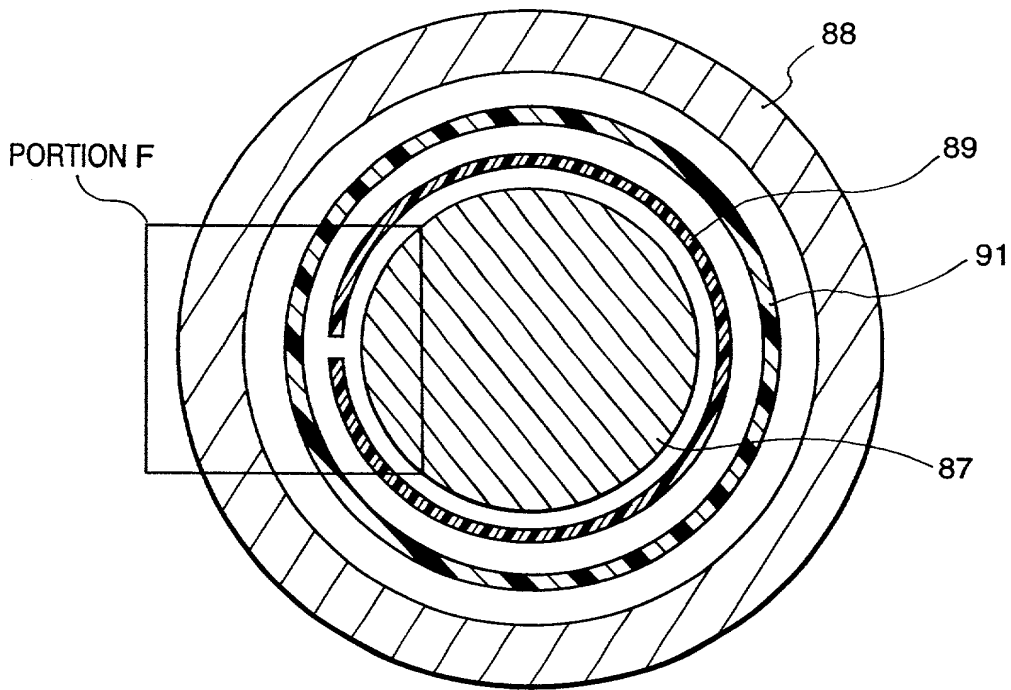


FIG. 51

PORTION F

